

### **ABSTRACT OF THE DISCLOSURE**

A process including blending a latex emulsion of resin, water, and an ionic surfactant, a colorant dispersion comprised of a colorant, water, and an ionic surfactant; and a wax dispersion comprised of wax, water and an ionic surfactant, heating the resulting mixture in the presence of coagulants, one of which is a source of calcium ions, which heating is below about the glass transition temperature ( $T_g$ ) of the latex resin and subsequently heating above about the glass transition temperature ( $T_g$ ) of the latex resin.